

Easypack CassetteSA®

Model No. 113 SA Operating Manual 17-OM087-1





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Safety Information



It is important that this machine is installed, maintained and used correctly to avoid the risk of injury.

This machine contains dangerous voltages and rotating mechanical parts and hot surfaces.

- Use the Machine only for the purposes described in the Instruction Manual.
- The Machine uses a 220 - 240V single-phase AC supply.
- To protect against electrical shock, do not immerse the Machine, plug or mains cable in water or spray with liquids.
- Unplug from the electrical supply when not in use.
- This Machine is to be used only by trained personnel.
- Do not operate this Machine with a damaged mains cable or plug.
- To disconnect from the electrical supply, grip the plug - do not pull on the mains cable.
- Do not operate without the guards properly in place.
- The Machine is to be serviced or repaired only by suitably trained or qualified personnel.



THIS MACHINE MUST BE EARTHED.

The wires in the mains cable are coloured as such:

Green / Yellow
Blue
Brown

Earth
Neutral
Live

Easypack CassetteSA[®]

Description and Purpose of Machine

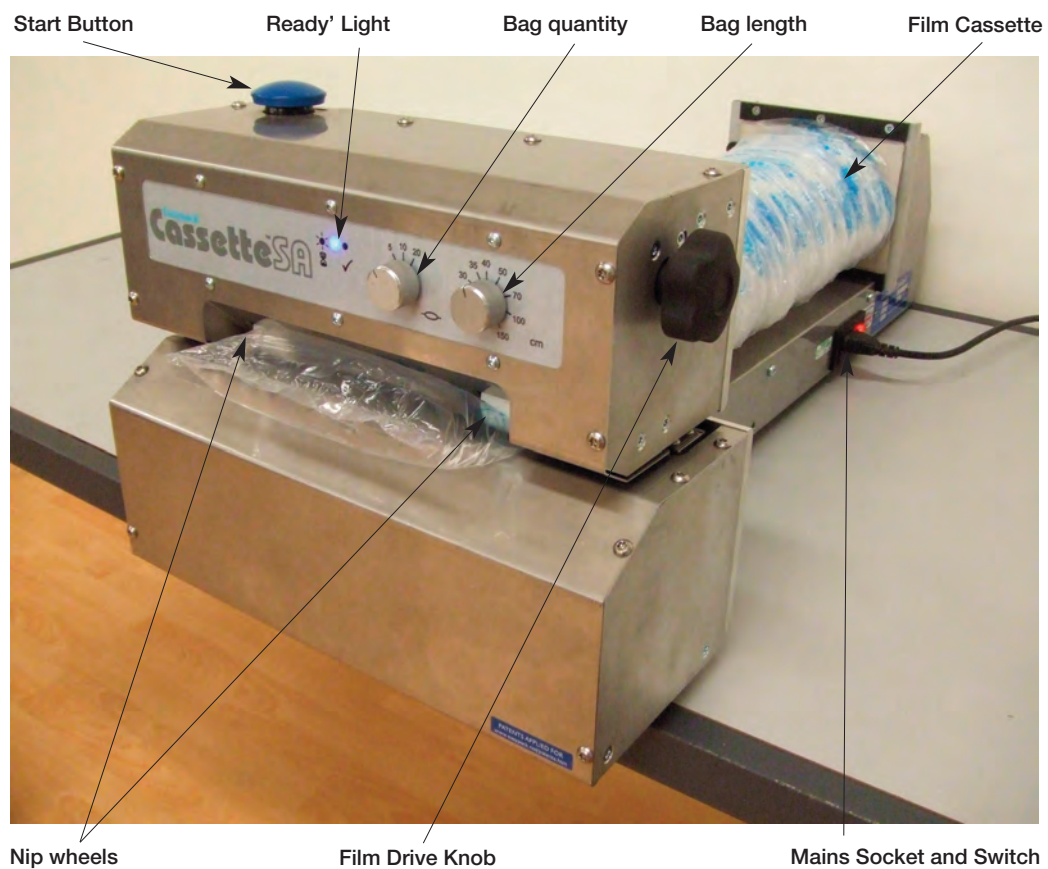
The Easypack CassetteSA is a bench top machine that generates large tubular air pillows adjustable from 200mm up to 1500mm long automatically. Additionally it can be used semi-automatically to produce any length bag using the footswitch.

Bags are produced on demand in a simple operation by pressing the start button to initiate a cycle of 5, 10, or 20 bags as required. Bags are perforated for easy tear-off.

Film is supplied on a rapid change "Cassette", each generating up to 0.8m³ of void fill.

The Machine is designed to meet EC safety standards and requires connection only to a suitable electrical supply.

Noise levels do not exceed 70 dB (A).



Installation



The Machine must be installed and operated in an area that is suitable for its use.

Temperature	Min 0°C, Max 40°C
Humidity	85% RH or less
Vibration	Do not install the Machine in an area where it is likely to be subject to constant vibration.
Shock	Do not drop the Machine or expose it to sudden shock.
Atmospheric Pollution	Do not install or use the Machine in an area that is subject to water hazards, condensation or excessive dust.

- When lifting the Machine be aware that it weighs **27kg**, and it is **front heavy**.
- Sit the Machine on a flat, horizontal workbench or similar, that is sufficiently rigid and strong enough to take its weight.
- Connect the mains lead to the electrical supply, and switch the Machine on using the rocker switch. Power 'ON' is indicated by a red neon in the switch.
- The Machine is supplied pre-loaded with a cassette of film. The fan can be heard running, and the sealed end of the first bag inflates.
- Ensure that air entry to the fan at the rear of the Machine is not restricted. The machine is now ready for use.

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Instructions for Use



- When the blue light on the front panel is illuminated, the Machine is ready for use. If the blue light starts flashing the machine needs to cool down before producing more bags.



- Select the quantity of bags required, either 5, 10, or 20.



- Set the length required, anywhere from 20cm up to 150cm.



- Press the blue button to initiate the bag making cycle. The machine will continue to feed bags, stopping to seal and perforate the film, to the set quantity. The machine can be stopped at any time whilst running by moving the set quantity knob, or the length adjustment knob, to another value. The machine will stop after it completes one more bag.



- The footswitch can be used to produce individual bags of any length. Press and hold the footswitch down until the desired length is produced and then release. The footswitch can also be used during a run of set length bags to produce a longer bag within the sequence.



- Grip the bag nearest the machine with one hand and tear the bag(s) from the machine along the perforation with the other hand.

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Loading a new Cassette



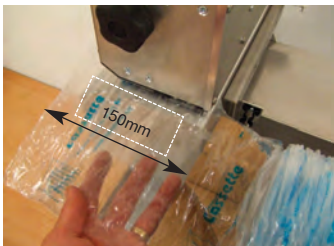
- When the film Cassette is finished, pull the pivoted guide roller out of its clip and lower it down.



- Withdraw the core sideways from the machine and discard.



- Rotate the film drive knob fully clockwise to lift the nip wheels clear of the drive wheels.



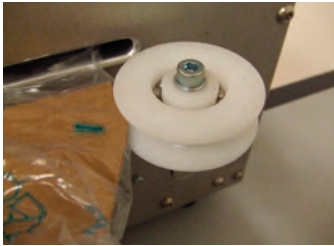
- Load a new Cassette by holding the 'back' of the Cassette in the right hand and guiding the tail end of the film and the 'wing' shaped card of the Cassette using the left hand into the slot at the front of the Machine.



- Slide the Cassette sideways, keeping it parallel to the base, ensuring the cardboard end plate engages in the horizontal slots at the back of the machine.

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Loading a new Cassette continued...



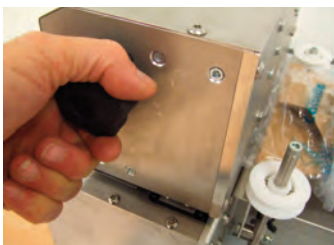
- Slide the cassette right across until the 'wing' shaped card at the front of the cassette slots into the groove of the fixed guide wheel.



- Check the cardboard end plate is located under the two round stops.



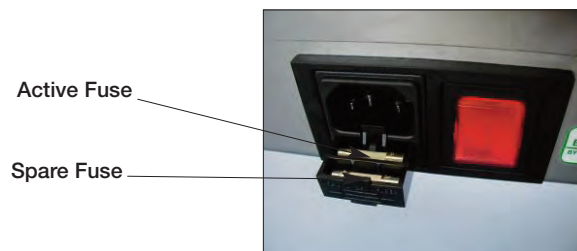
- Lift the pivoted guide roller and carefully push into the clip whilst guiding the 'wing' shaped card of the cassette into the groove.



- Rotate the film drive knob fully anticlockwise to lower the nip wheels onto the film. Continue to turn the knob anticlockwise after it flicks round, until it stops, otherwise the drive will not be fully engaged.
- The Machine is now ready for use.

Maintenance

- Always unplug the Machine before cleaning.
- Do not allow water or other liquids to drip on or into the Machine.
- If the Machine fails to operate when the sealing button is pressed, check the fuse fitted to the mains input socket.
- Unplug the mains lead from the socket and pull open the fuse drawer. The drawer contains two fuses, one active and a spare. Replace the active fuse with the spare one, close the drawer and reconnect the mains lead.



- Replacement fuses are available from Easypack. Contact your local office for assistance.
- If the Cassette Machine still fails to operate after the fuse has been replaced, contact your local Easypack office.
- There are no user serviceable parts inside the Machine.

Specifications

Dimensions (L x W x H)	862 x 360 x 313 mm
Weight (without Stand)	27kg
Output Volume	0.8m³ (per Cassette)
Output Speed	1 bag per 3 seconds
Voltage	220 / 240V AC
Fuse Rating	8A



**EC MACHINERY DIRECTIVE
98/37/EC**

DECLARATION OF CONFORMITY

We hereby declare that the machinery described below complies with all the relevant provisions of the EC Machinery Directive, and the National Laws and Regulations adopting this Directive.

Manufacturer: Easypack Ltd
Address: Unit 1, The io Centre,
Arlington Business Park
Stevenage
Herts
SG1 2BD
England

Description of Product: Easypack CasetteSA

Model No. & Serial No. 113 SA

Directives complied with:

Machinery Directive 98/37/EC

EMC Directive 89/336/EC

Low Voltage Directive 73/23/EC

Harmonised European Standards applied:

*BS EN 292-1:2003 Safety of Machinery
Basic Terminology and Methodology*

*BS EN 292-2:2003 Safety of Machinery
Technical Principles*

*BS EN ISO 60204-1 Safety of Machinery
Electrical Equipment of Machines
General Requirements*

Signed

Date 20th October 2009

Name T.J.Davey

Position Technical Director

Being the person responsible appointed by the manufacturer

October 2009